



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	859	6387A 3	CYLINDER BLOCK ASSEMBLY	1		
2	19	67383	PLUG, CAMSHAFT BORE (2 1/2	1		
3	19	67384	PLUG, OIL GALLEY (5/8" DIA.)	2		
4	17	67385	PIN, PILOT - FLYWHEEL HOUSI	2		
5	17	74840	PIN, FRONT COVER	2		
6	16	74396	STUD, OIL TUBE TO BLOCK	2		
7		34344	VALVE, BY-PASS	1		
8	26	67389	SEAL, CRANKSHAFT - REAR	1		
9		89577	ADAPTOR, OIL FILTER	1		
10	25	62700	"O" RING, ADAPTOR TO BLOCK	1		4
11		89576	BUSHING, OIL FILTER ADAPTOR	1		
12	25	58390	"O" RING, BUSHING TO ADAPTO	1		4
13	22	63825	ELBOW, ADAPTOR TP BASE (90	1		
14	22	48872	ELBOW, BUSHING TO HOSE (45	1		
15		32720	ADAPTOR, OIL FILTER	1		
16		54111	OIL FILTER	1		
17	32	48944 15	HOSE, OIL FILTER ADAPTOR TO	AR		
17	32	92357 59	HOSE, OIL FILTER ADAPTOR TO	AR		
18		68711	SIDE COVER	1		
19	27	68706	GASKET, SIDE COVER	1		4
20	10	75206	SCREW, SIDE COVER (1 3/4")	4		
21	25	26543	"O" RING, SIDE COVER SCREW	4		4
-		72775A12	SHORT BLOCK (MARINE 485)			
-	27	89656A 1	GASKET SET (ENGINE)			